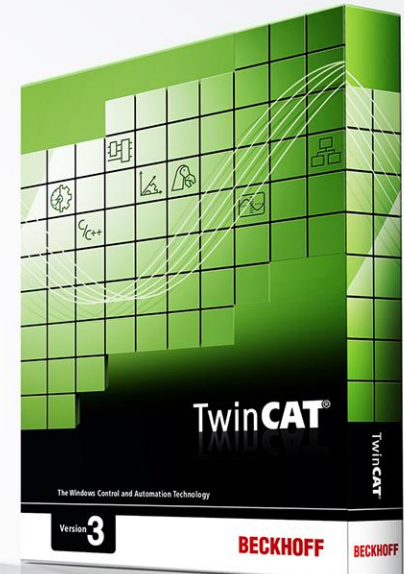
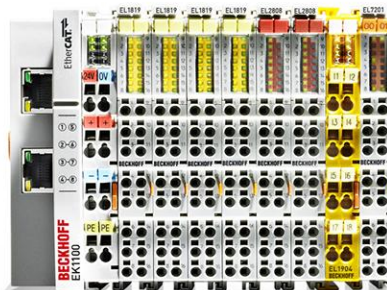
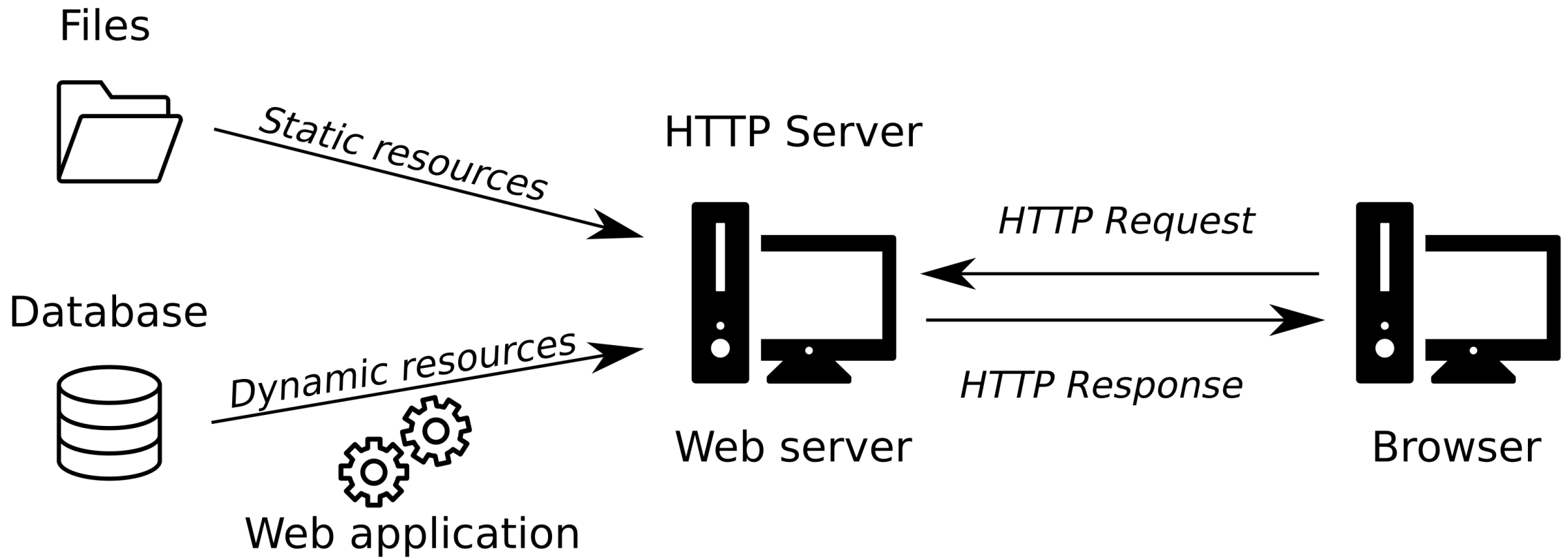




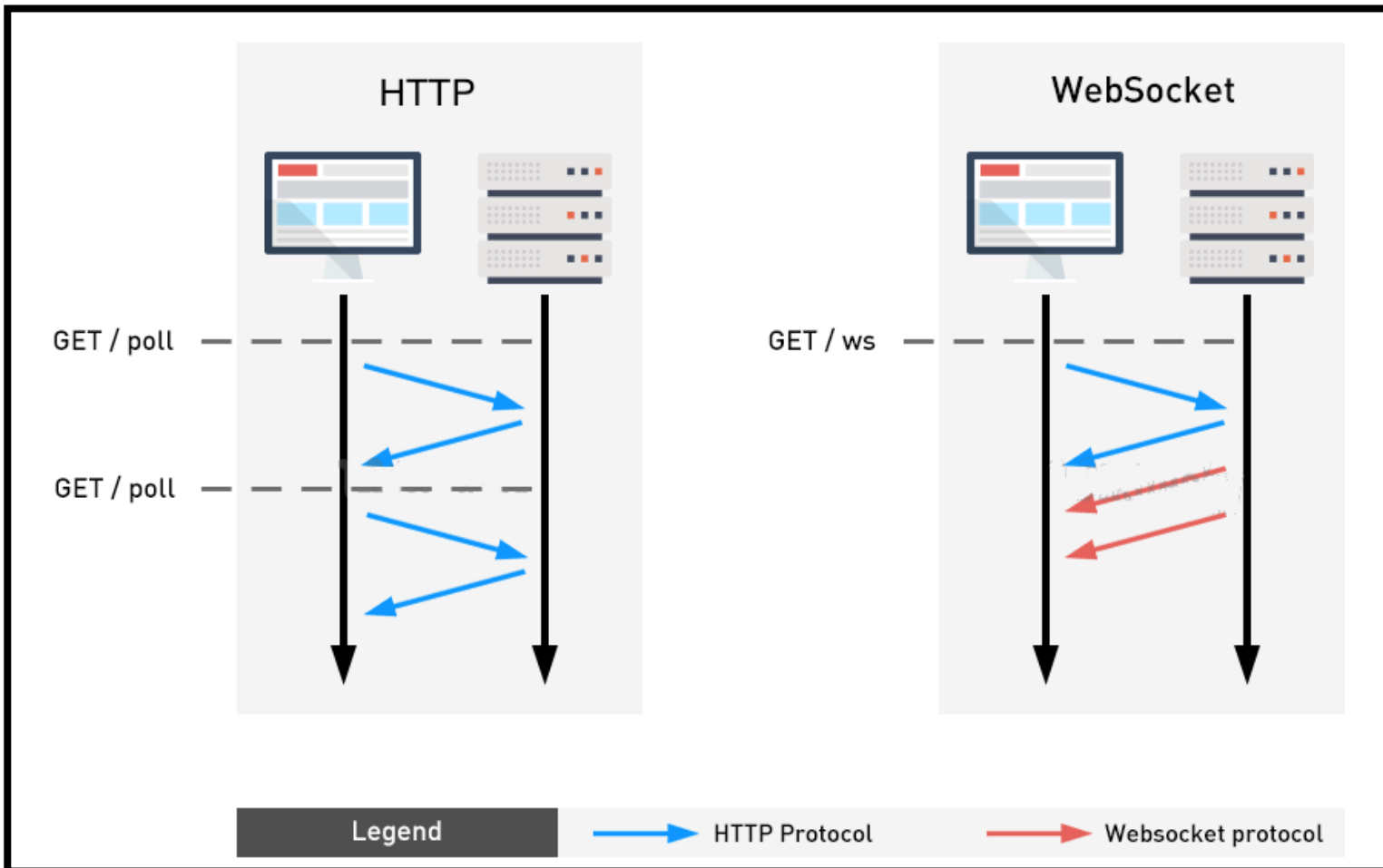
1. Introduction
2. Engineering
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5. Extensibility
6. Products
7. Features
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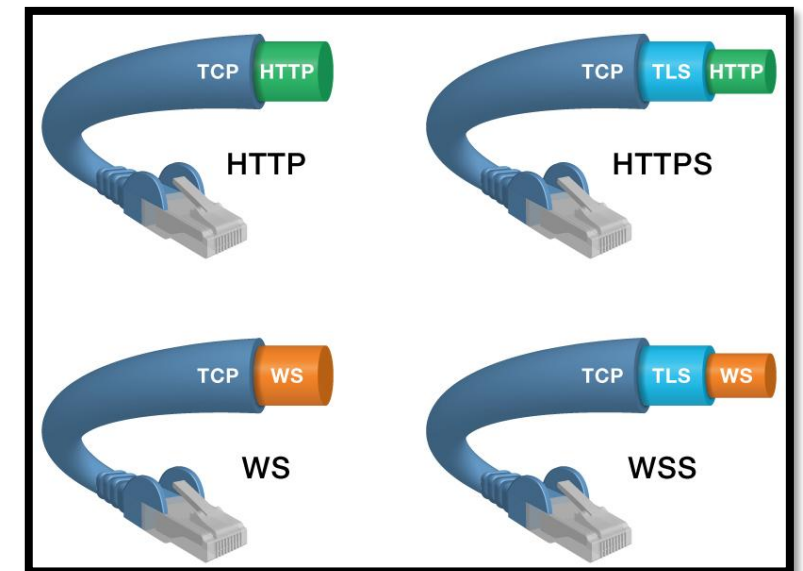


Structure of a URL: `http://www.example.com:80/path/to/myfile.html?key1=value1&key2=value2#SomewhereInTheDocument`

Labels:
 - **Scheme**: http
 - **Domain Name**: www.example.com
 - **Port**: 80
 - **Path to the file**: /path/to/myfile.html
 - **Parameters**: ?key1=value1&key2=value2
 - **Anchor**: #SomewhereInTheDocument
 - **Authority**: www.example.com:80



Secure Connections:



- Platform independent
- Future-proof
- Responsive
- Performant



- TwinCAT HMI Creator
 - WYSIWYG Editor
- TwinCAT HMI Framework
 - Control Library, API
- TwinCAT HMI Server
 - Web Server
- TwinCAT HMI Client
 - Any Supported [HTML5 Browser](#)



TwinCAT HMI Agenda

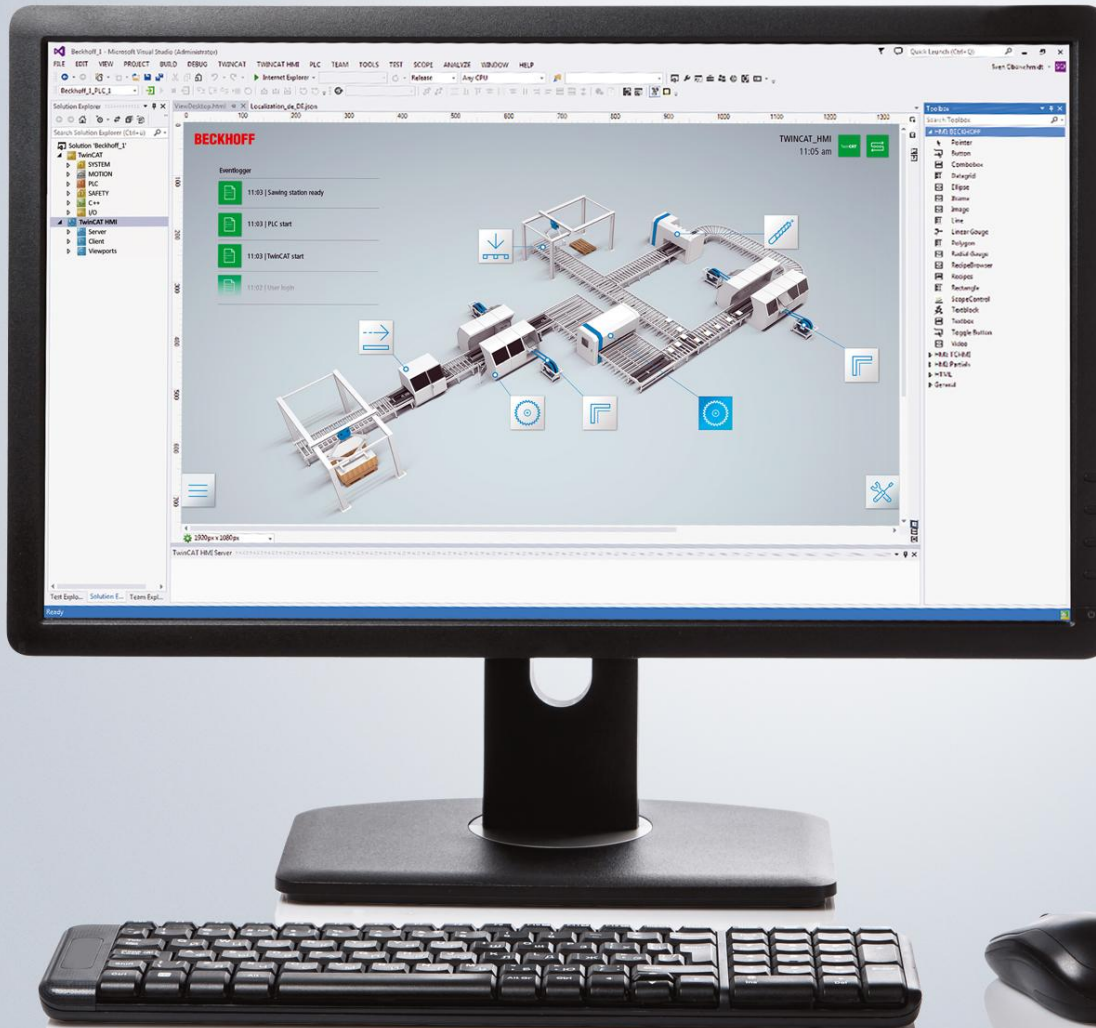
BECKHOFF

1. Introduction
2. **Engineering**
3. Architecture
4. Scenarios
5. Extensibility
6. Products
7. Features
8. Roadmap

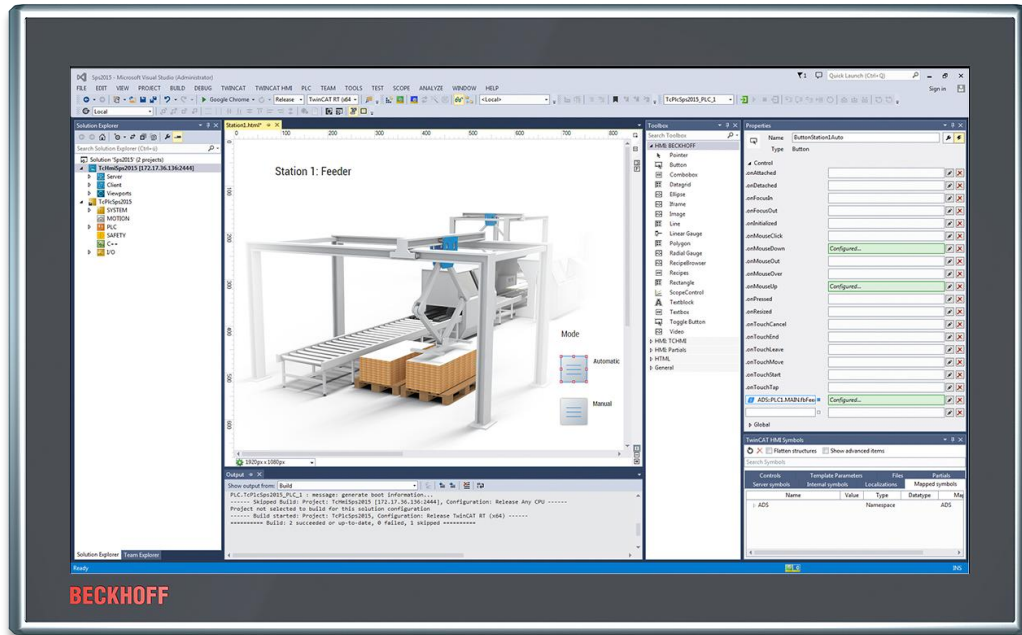


TwinCAT HMI | Engineering Visual Studio® Integration

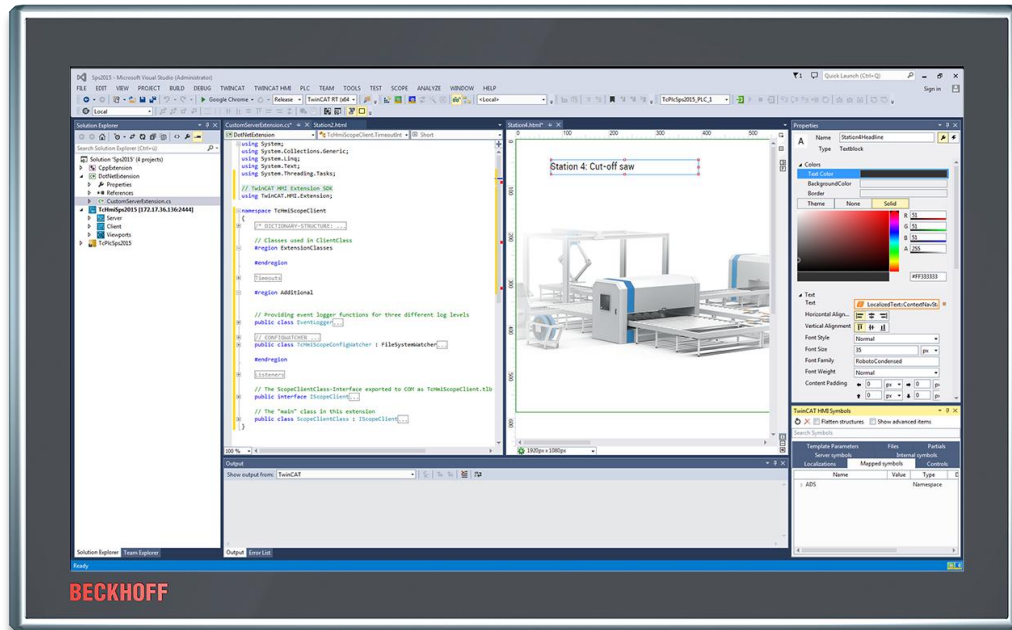
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- One engineering tool
- Source code control
- Live engineering



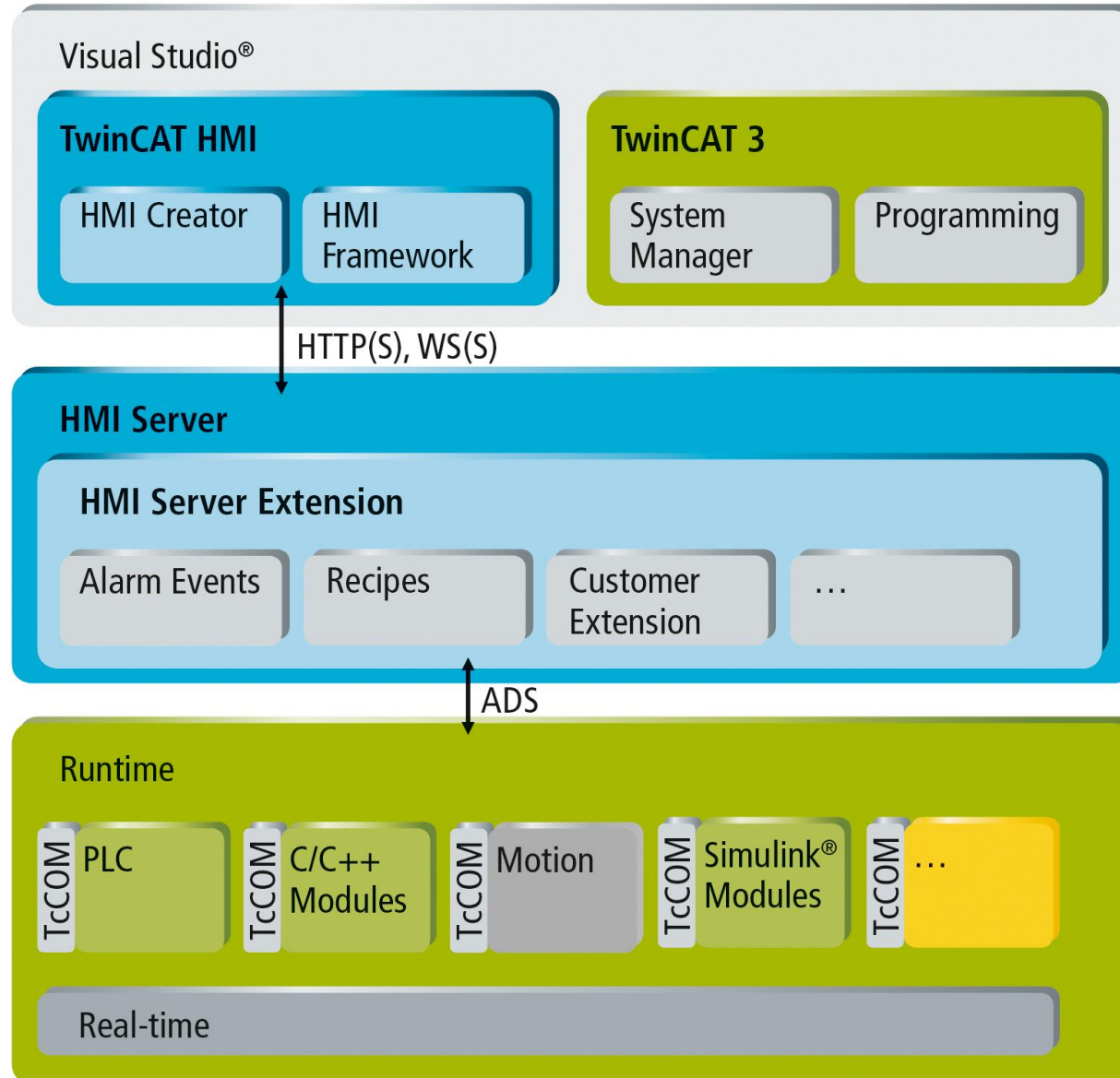
- Drag & Drop Interface
- Standard & User Controls
- Attribute Editor
- Actions & Events
- User & Security Management

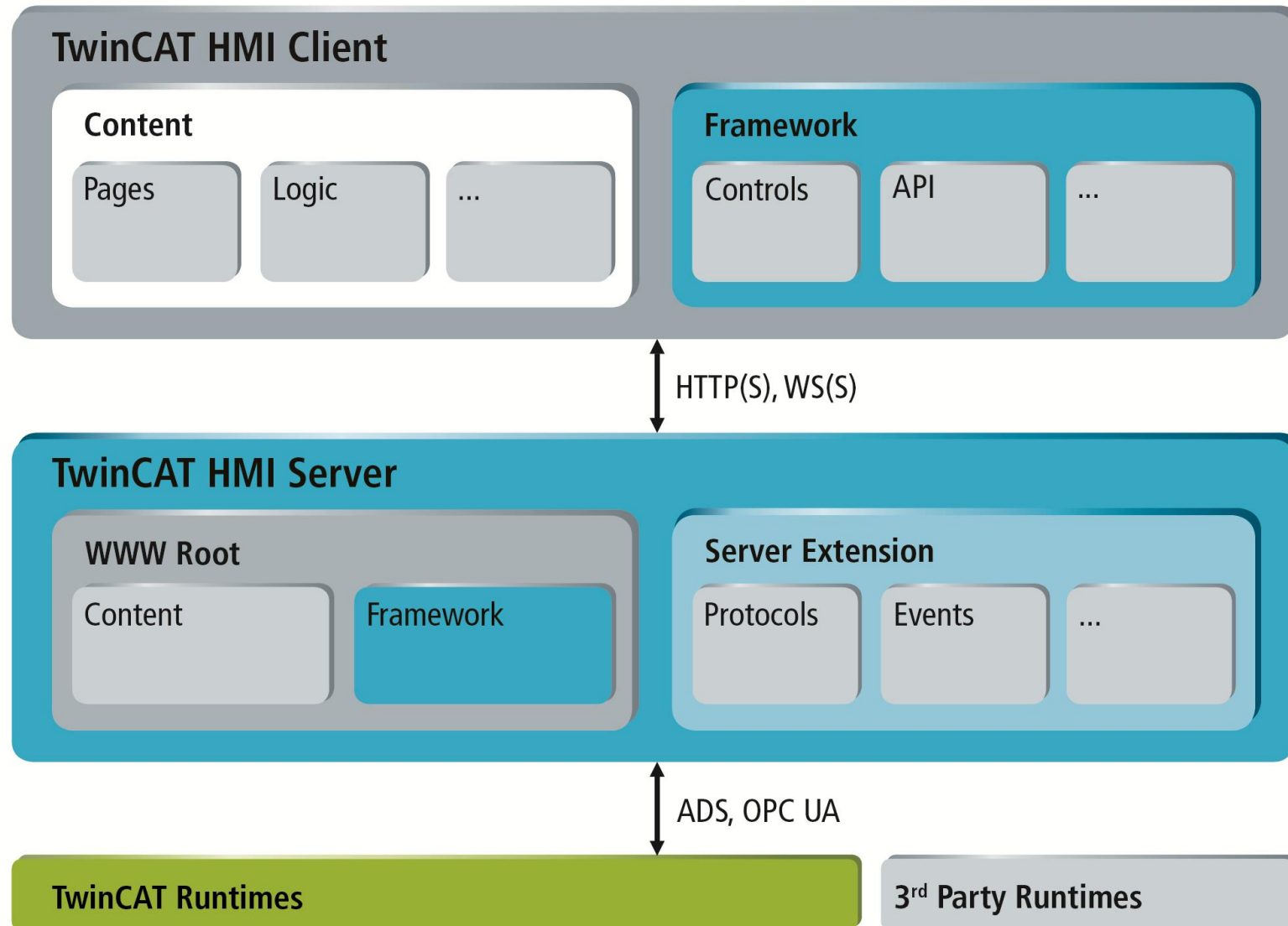


- Framework Controls
 - JavaScript
 - Use of 3rd party libraries
- Server Extensions
 - .NET
 - .NET Core (VS2017 only)
 - Use of 3rd party libraries
- Themes
 - Integration of Corporate Design

1. Introduction
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6. Products
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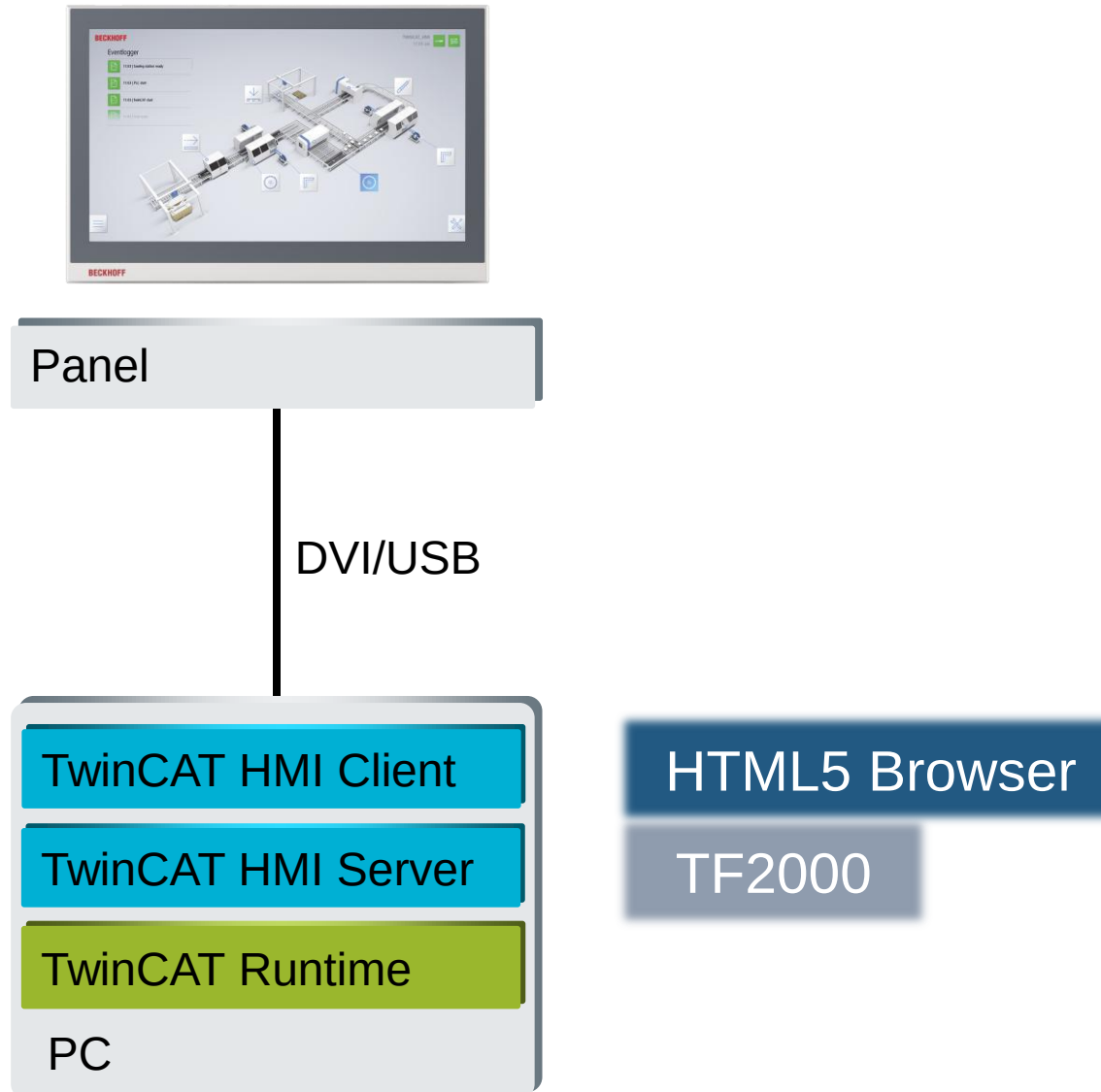






1. Introduction
2. Engineering
3. Architecture
4. **Scenarios**
5. Extensibility
6. Products
7. Features
8. Roadmap

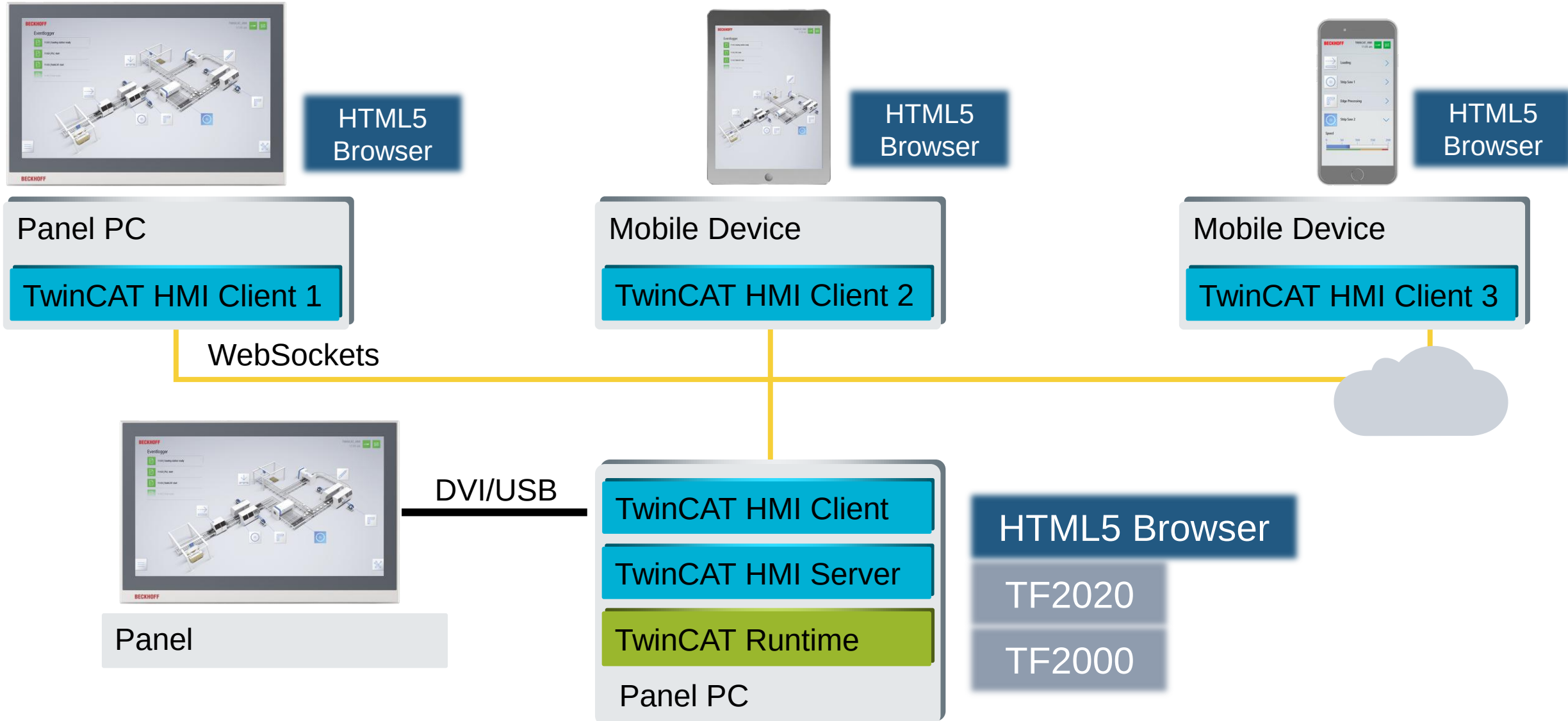


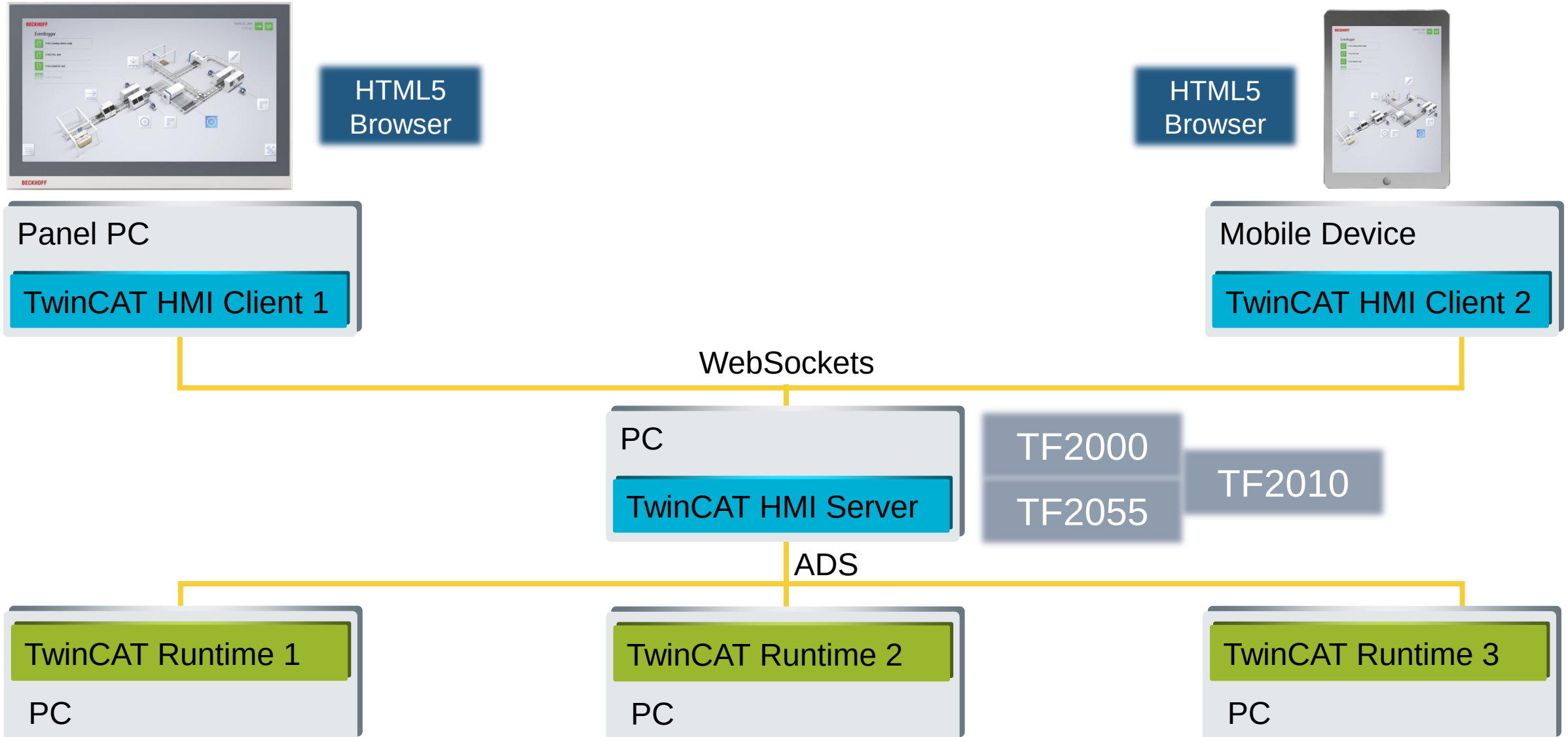


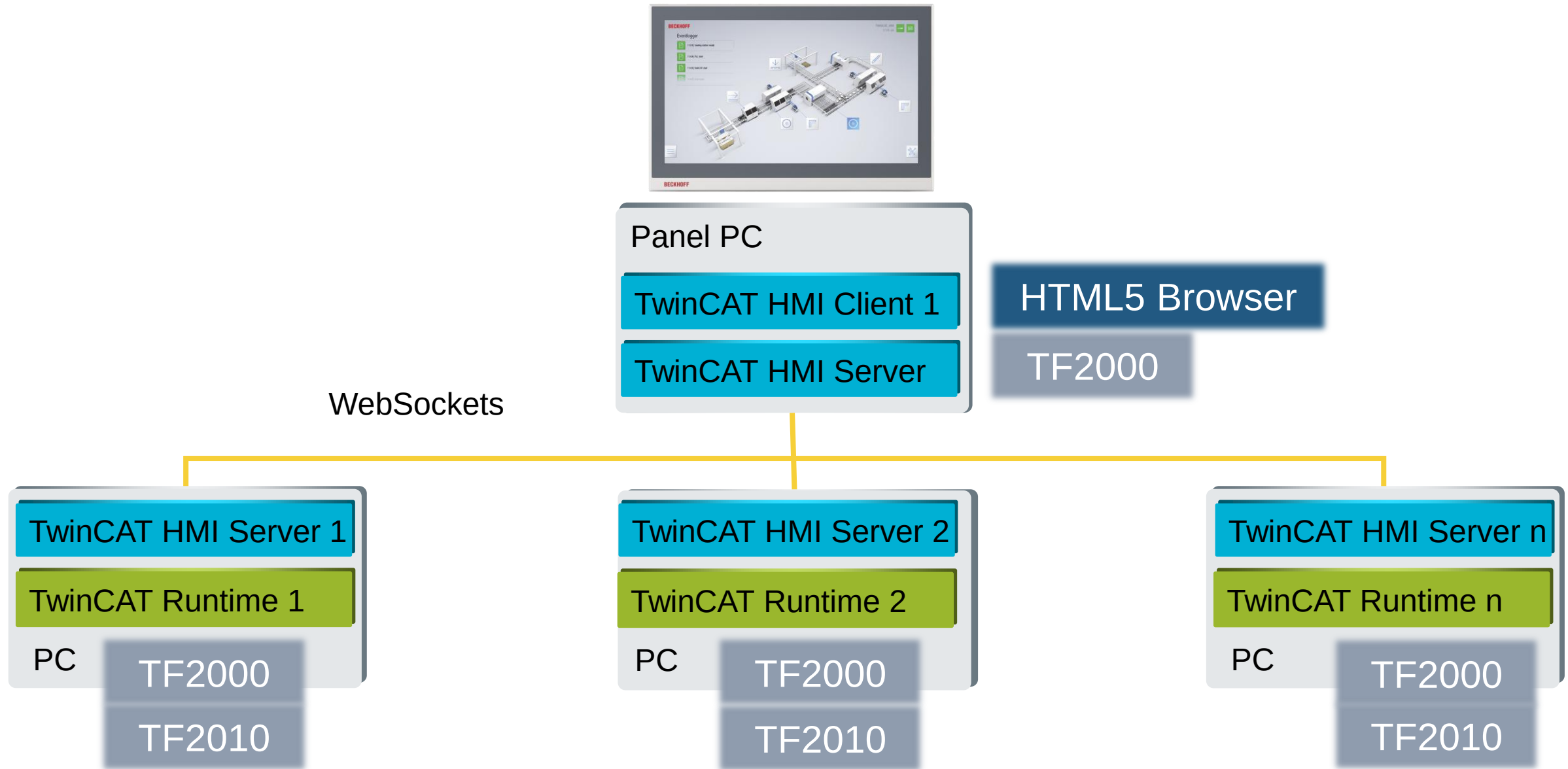
TwinCAT HMI | Scenarios

Multi-client

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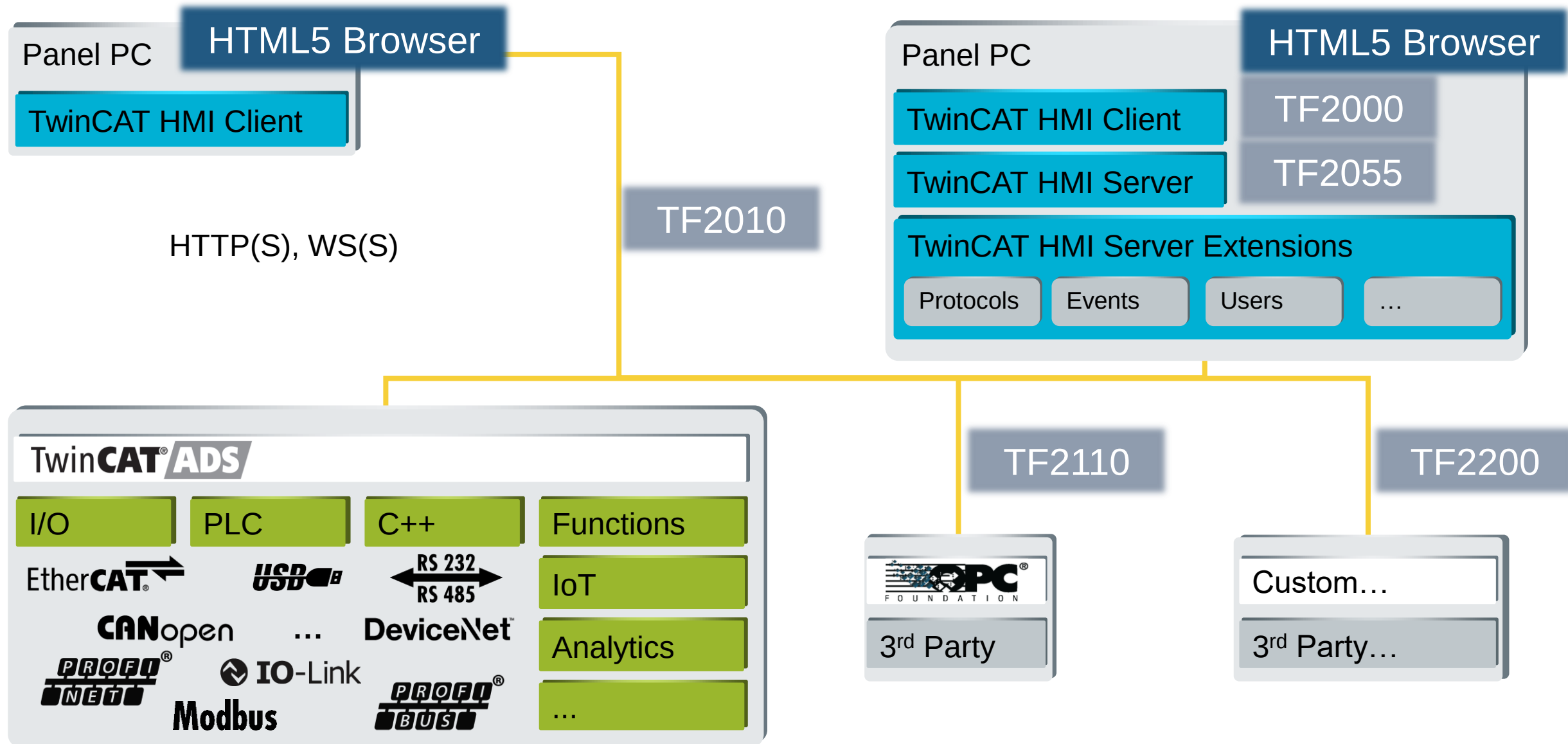




TwinCAT HMI | Scenarios

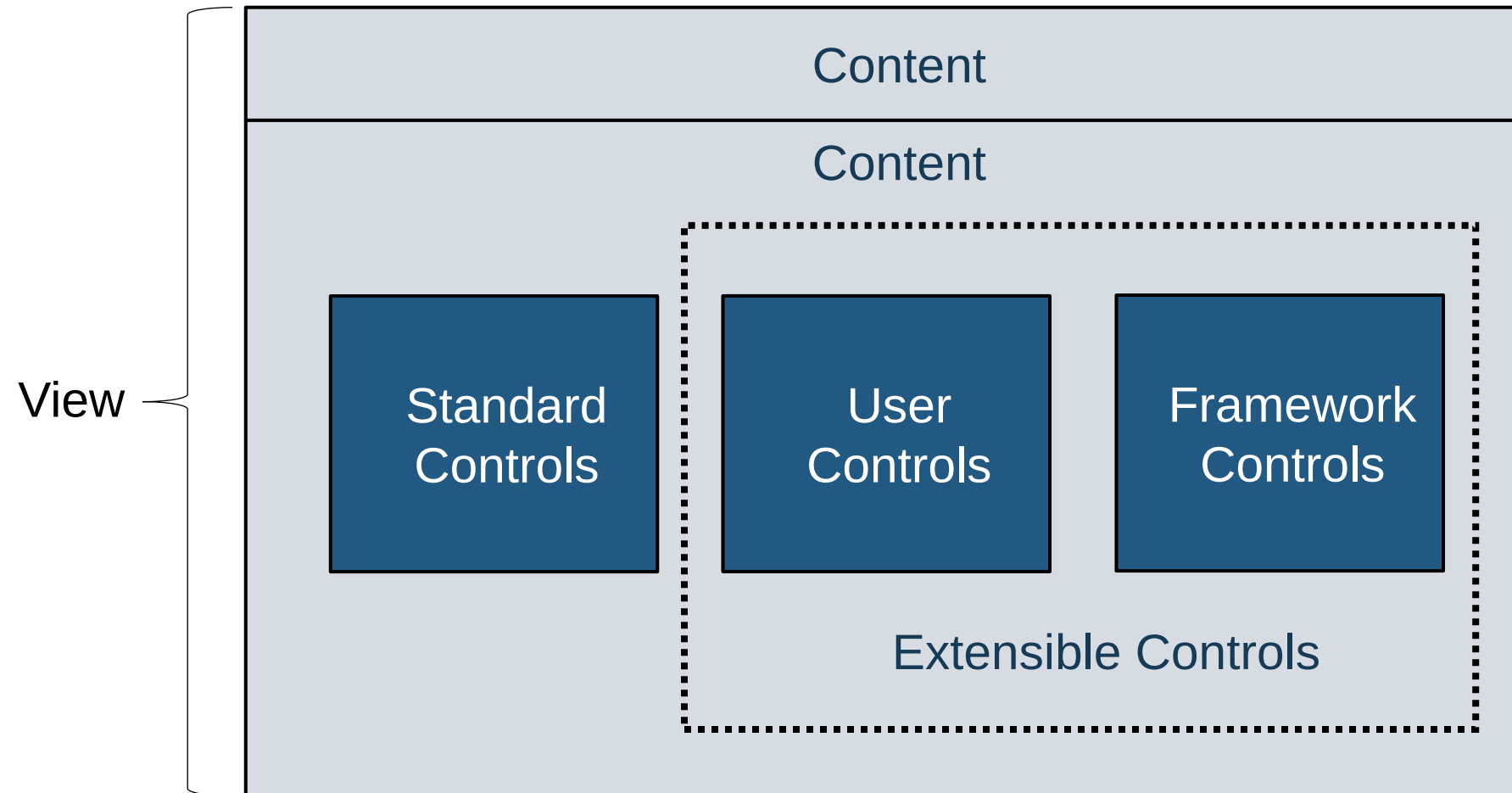
Multi-protocol

BECKHOFF

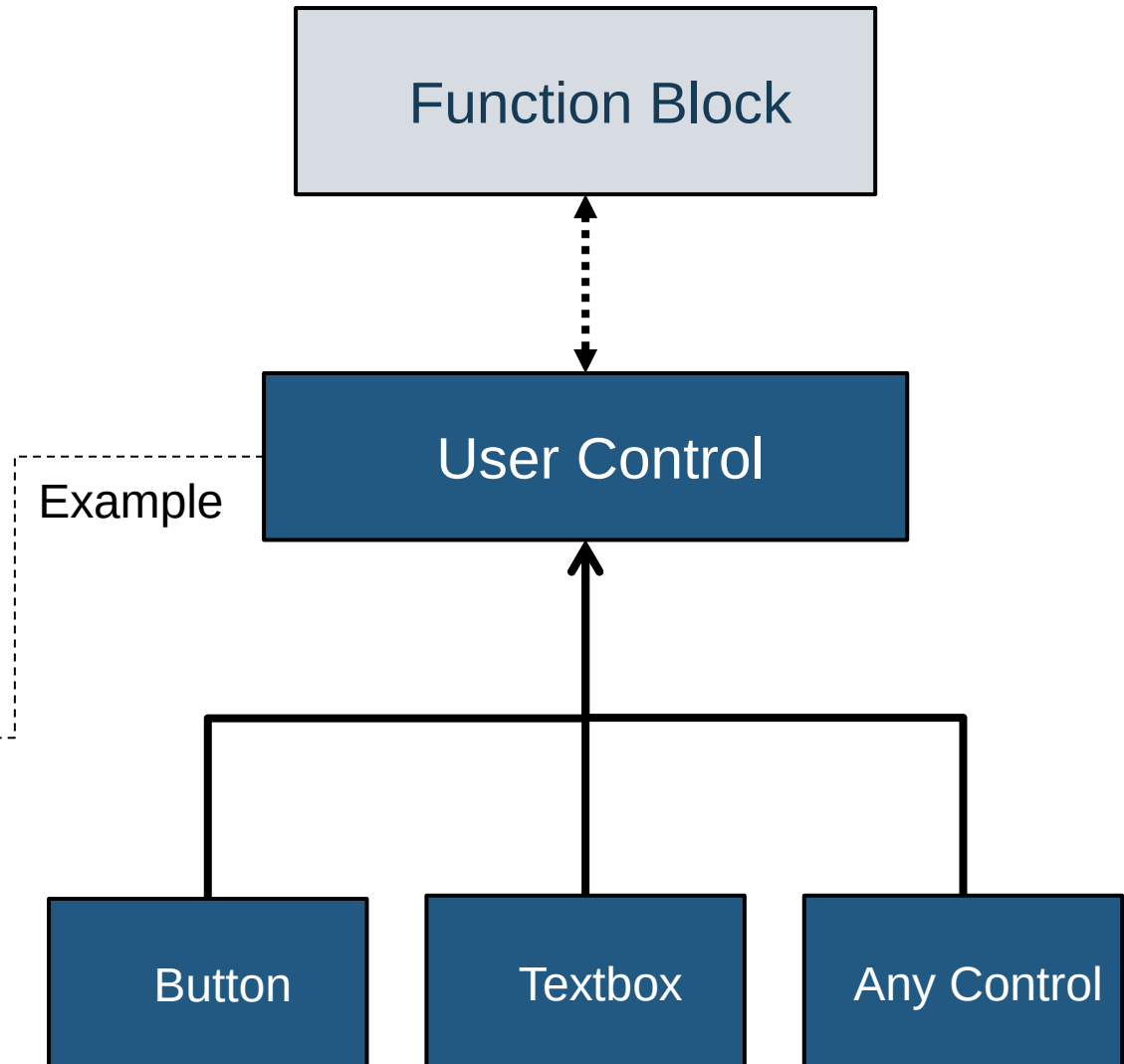
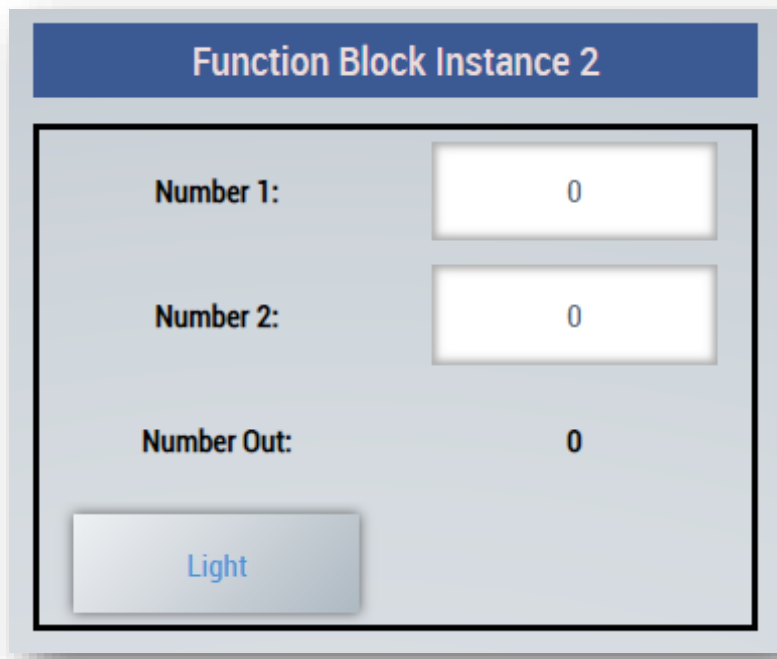


1. Introduction
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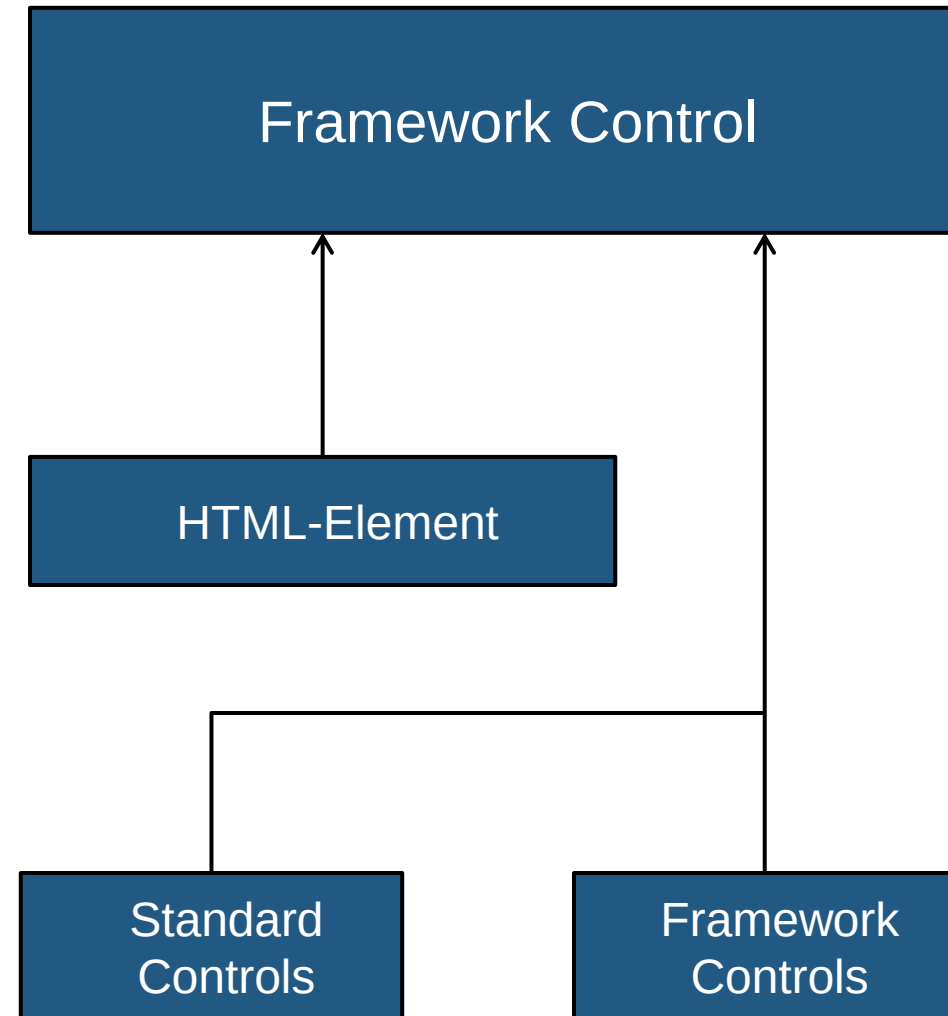




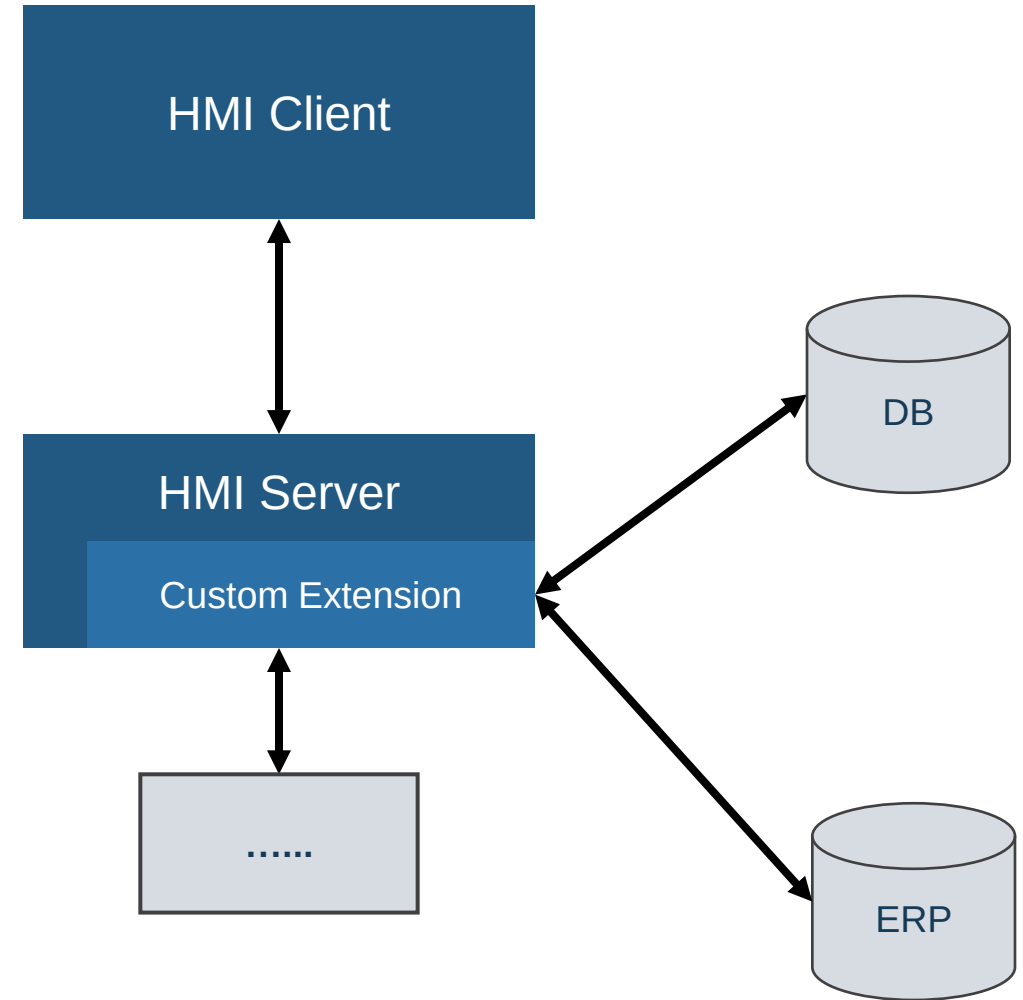
- Reusability
- Creating from Standard Controls
- Use in HMI toolbox
- Reflection of a function block

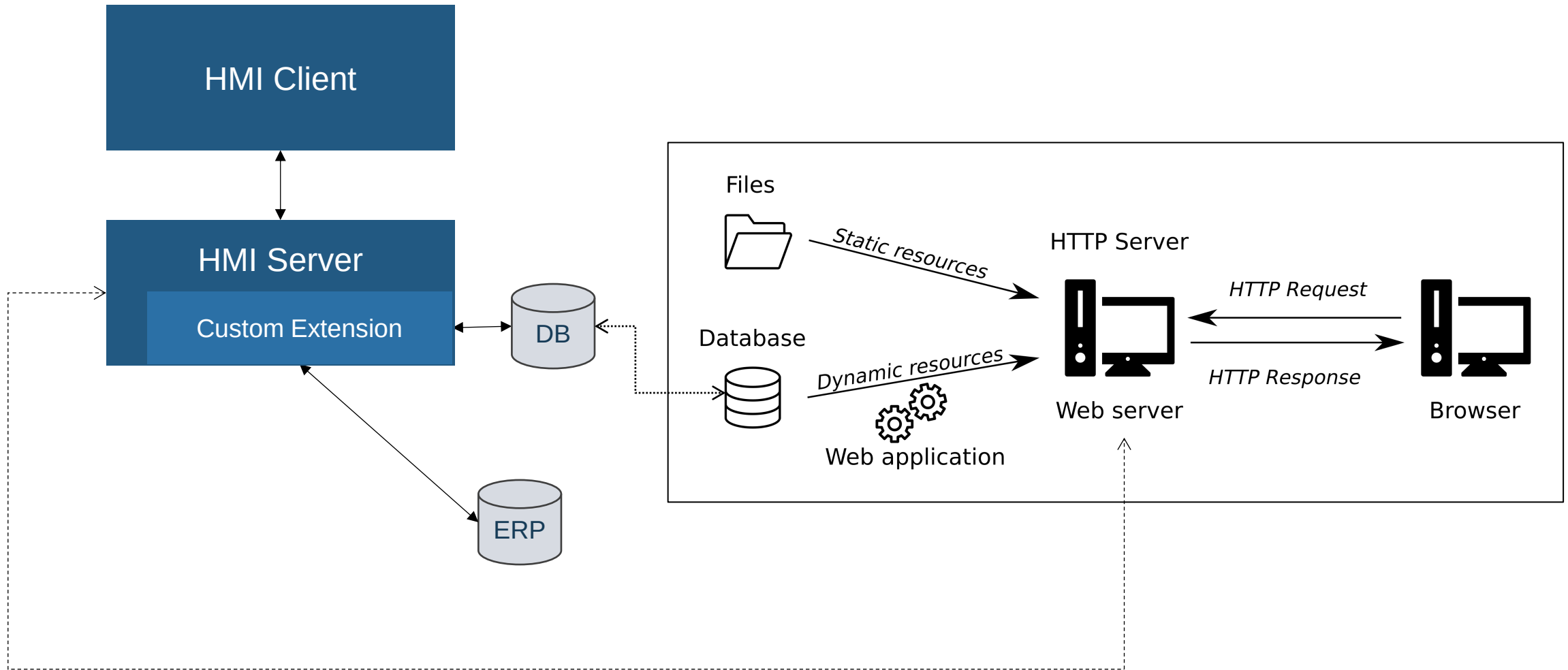


- User-specific logic
- HTML, JavaScript and CSS
- Reuse of:
 - Standard Controls
 - Framework Controls
- Use of external libraries
- Communication with the server



- Extend the server with user-specific logic
 - Database access
 - 3rd Party protocols
 - etc.
- Development in .NET and .NET Core
- Communication with client over symbols
- Configuration over the server





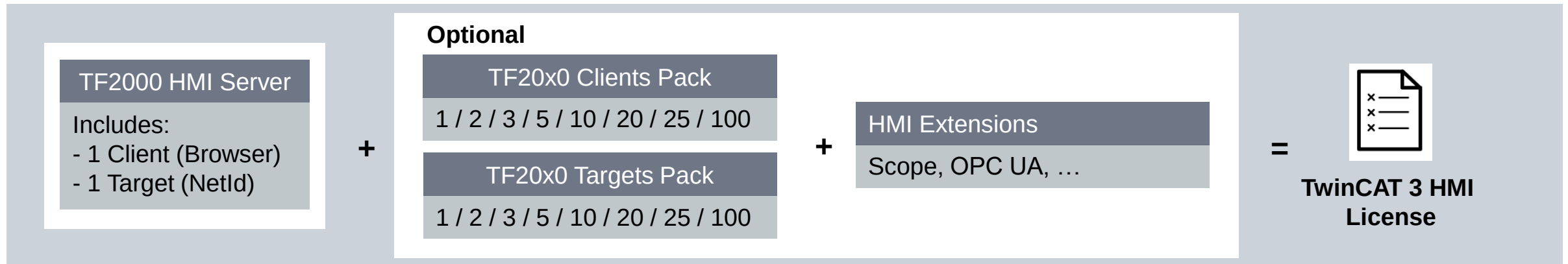
TwinCAT HMI Agenda

BECKHOFF

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- Licensing is **not** based on the number of tags!
- HMI Engineering is free of charge
 - Including updates and support
- TwinCAT HMI Licensing is based on
 - Platform Level of TwinCAT HMI Server
 - Additional Clients + Targets + Extensions



- **TE2000** - TC3 HMI Engineering
 - HMI Engineering environment integrated in Visual Studio
- **TF2000** - TC3 HMI Server
 - 1x Client (Browser) and 1x Target (ADS) connection included and 1x server
- **TF20xx** - TC3 HMI Clients Pack (TF2010..TF2045 – 1..100 clients)
 - Extension of the number of concurrent client connections
- **TF20xx** - TC3 HMI Targets Pack (TF2050..TF2090 – 1..100 targets)
 - Extension of the number of concurrent target connections

- TF2110 - TC3 HMI OPC UA
 - Vendor-independent communication protocol

- TF2200 - TC3 HMI Extension SDK
 - Integration of custom .NET logic

- TF2300 - TC3 HMI Scope
 - Lossless scope in the HMI – built on the embedded Scope in TwinCAT 3

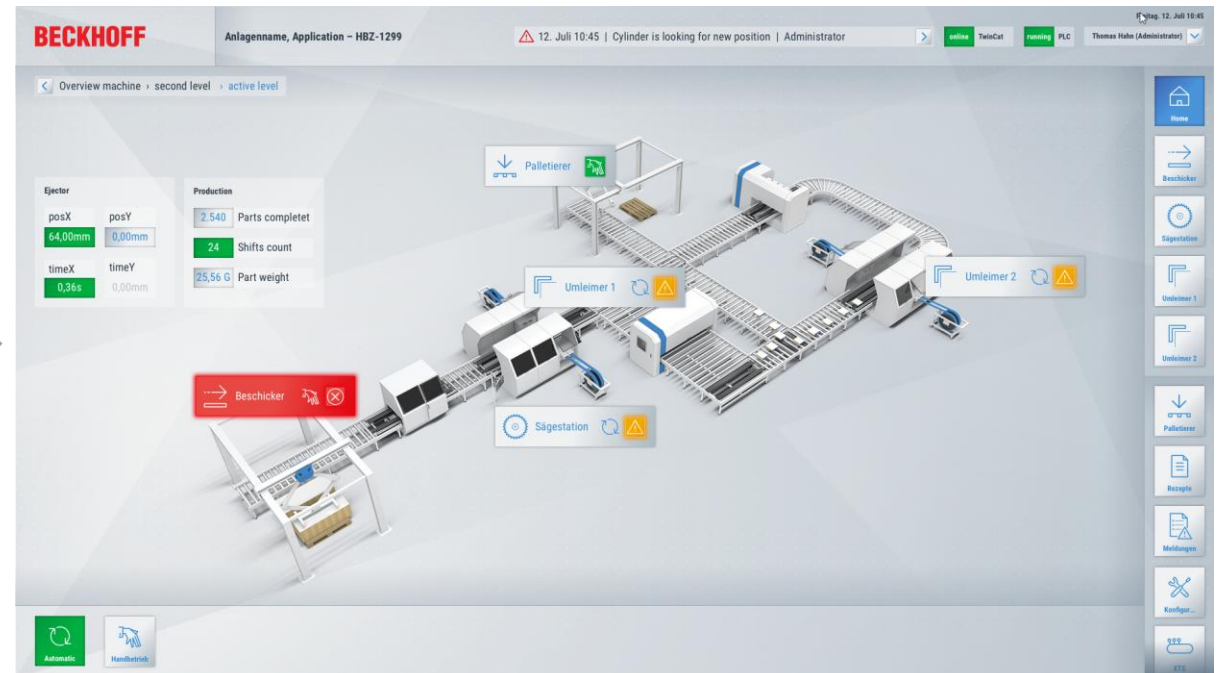
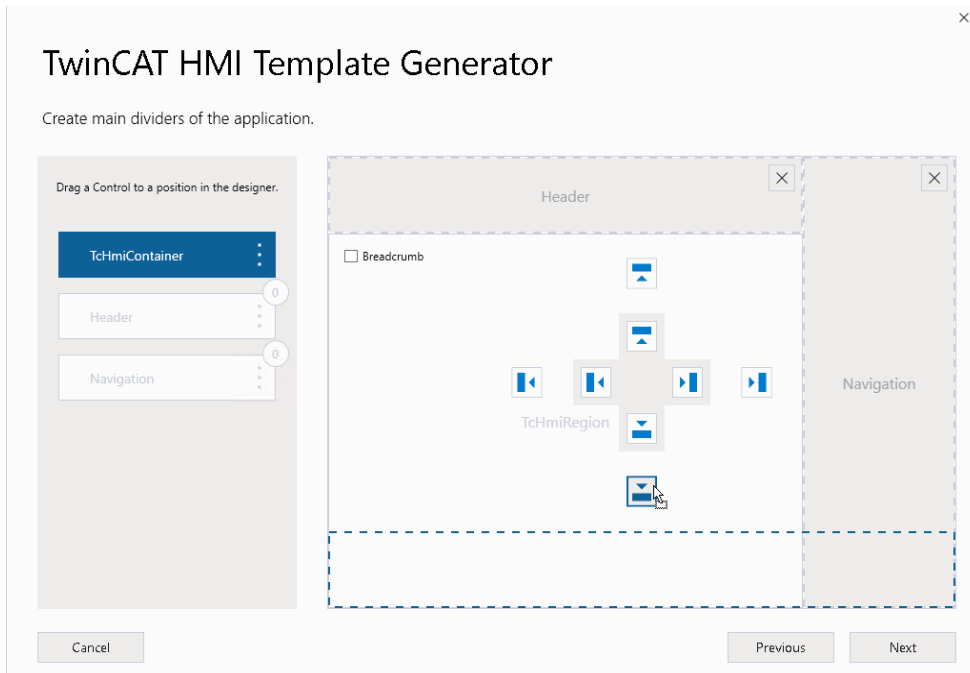
Food and Pharma

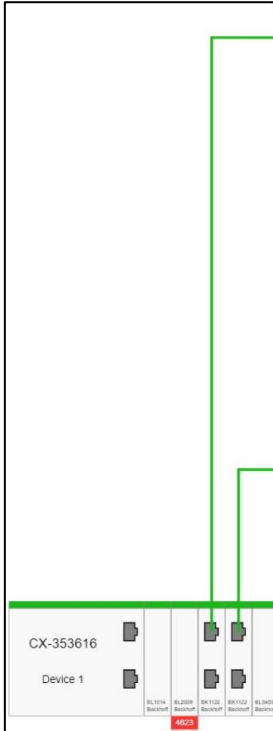
- TF2400 - TwinCAT 3 Audit Trail
 - Electronic signature traceability and reporting
 - realized via PostgreSQL[®] The PostgreSQL Development Group
 - For compliance with FDA 21 CFR Part 11, GAMP and GMP
 - Up to 250 audit trail symbols
 - expandable with additional Symbol Packs up to 2000

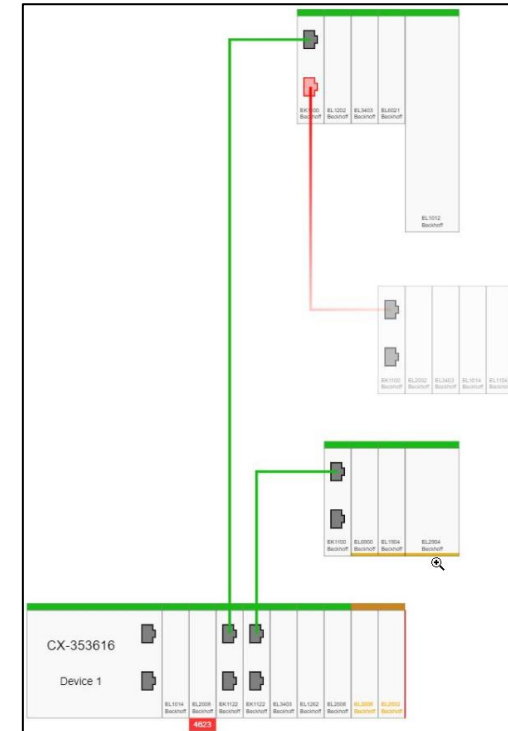
1. Introduction
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- Project Generator Templates
- Integrated into TwinCAT HMI Engineering as VS project template
- Developed by the Beckhoff design professionals
- Preconfigured by a wizard



- EtherCAT Diagnostics Tool
 - Auto generated EtherCAT topology view for TwinCAT HMI
 - Provides detailed information of masters and slaves
 - Highly useful front-end tool in service cases
 - Support features:
 - Hot Connect
 - Redundancy
 - Forcing and writing values
 - Included in TwinCAT HMI license
- 



x Detailsicht									
	EL1014 Beckhoff	EL2008 Beckhoff	EK1122 Beckhoff	EK1122 Beckhoff	EL3403 Beckhoff	EL1262 Beckhoff	EL2008 Beckhoff	EL2008 Beckhoff	EL2003 Beckhoff
		4640							
Name	Term 2 (EL1014)	Term 3 (EL2008)	Term 4 (EK1122)	Term 16 (EK1122)	Term 21 (EL3403)	Term 22 (EL1262)	Term 23 (EL2008)	Term 24 (EL2008)	Term 25 (EL2032)
Zustandsänderungen	0	0	0	0	0	0	0	0	0
Verbindungsverluste	0	0	0	0	0	0	0	0	0
CRC Fehler	A	0	0	0	0	0	0	0	0
	D	-	-	0	0	-	-	-	-
	B	0	4640	-	-	0	0	0	0
	C	-	-	0	0	-	-	-	-

Term 24 (EL2008)

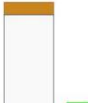
EtherCAT

Online

Prozessdaten

Die **VPRS-Identität** des konfigurierten Slaves stimmt nicht mit der gescannten überein.

Hinweis: Vorherige Slaves sind nicht erreichbar. Dies führt bei nachfolgenden Slave zu einem VPRS-Identitäts Fehler.



Allgemein

Name: Term 24 (EL2008)

Typ: EL2008

Vendor: Beckhoff Automation GmbH & Co. KG

EtherCAT Addr: 1022

Auto Inc Addr: 65515

Identität

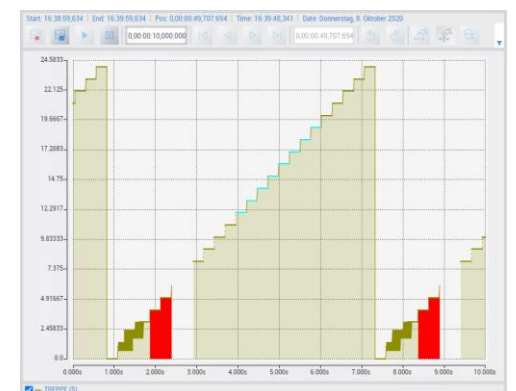
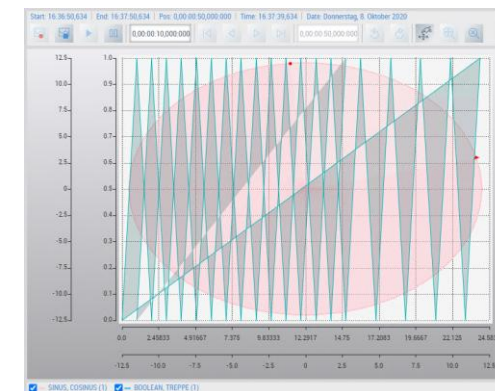
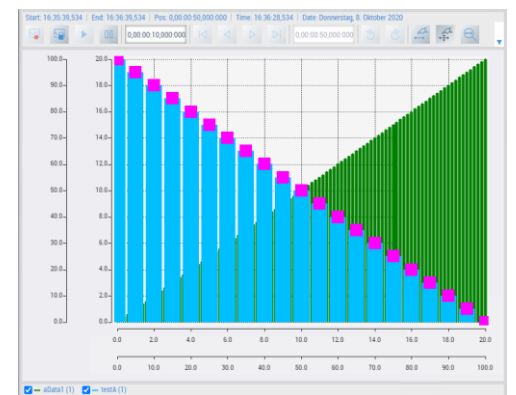
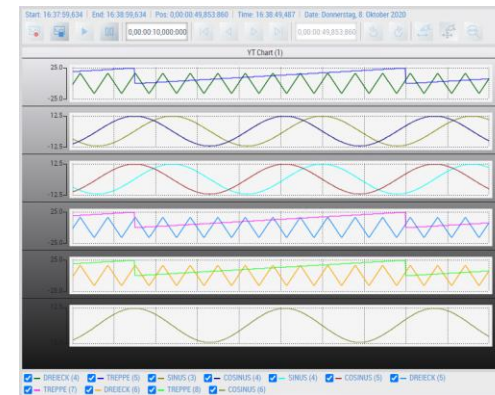
Vendor Id: 2

Product Code: 131608658

Revision No: 1114112

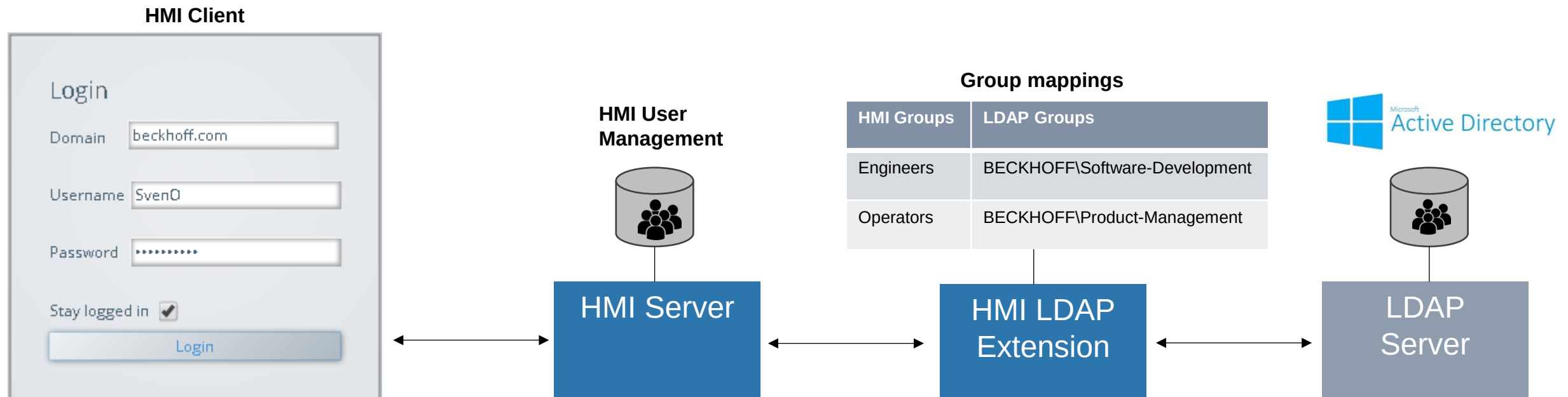
Serial No: 0

- Display of TwinCAT Scope Charts in HMI Client
- Recording settings (start/stop)
- Data analysis (zoom, move)
- Available chart types: $y(t)$, $x(y)$, Bar, Array Bar
- Import of existing Scope configurations
- No TF2300 needed if already using TwinCAT Scope license (TF3300)



- HMI Alarm Extension
 - Available as a server extension
 - Configure alarms in TcHmi engineering
 - Independent from the TwinCAT Eventlogger
 - Use case: Systems without TC Eventlogger, OPC UA, ...
 - Ex: Raise an alarm, if a numeric value is higher than 42
 - Alarms can be displayed in the TcHmiEventGrid

- LDAP-Extension
 - Implementation of Lightweight Directory Access Protocol
 - Connection to Microsoft Active Directory
 - Use the users from the Active Directory in TcHmi

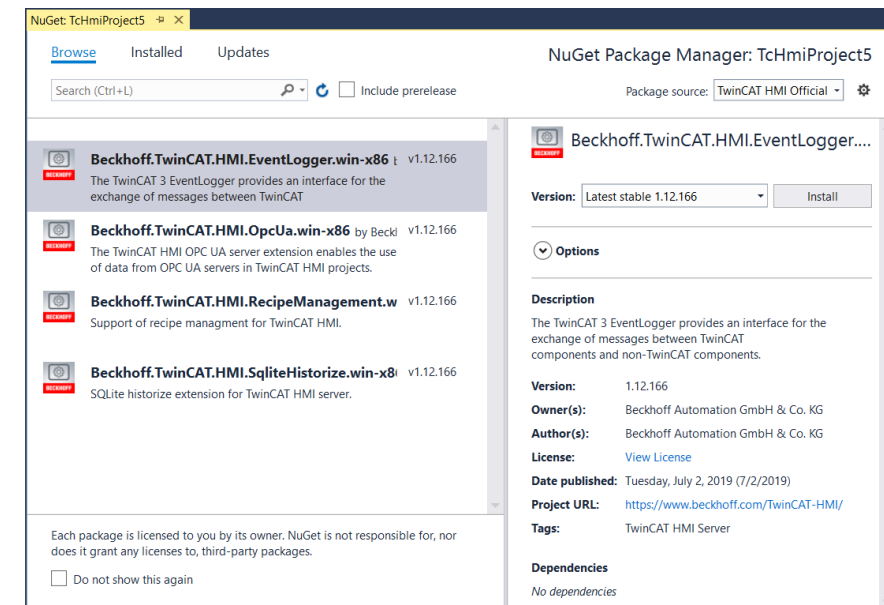
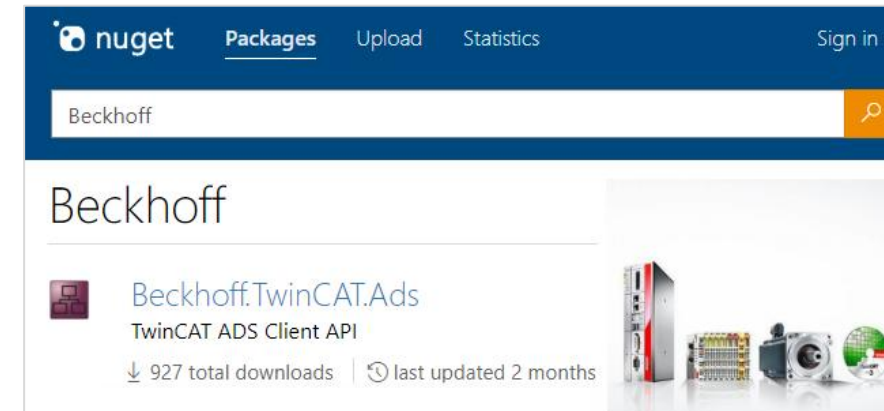


TwinCAT HMI | Features

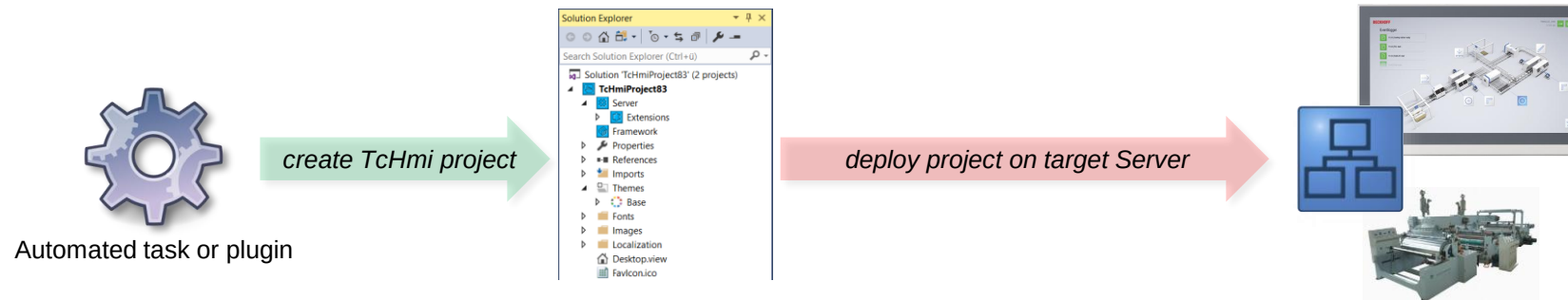
Package Management

BECKHOFF

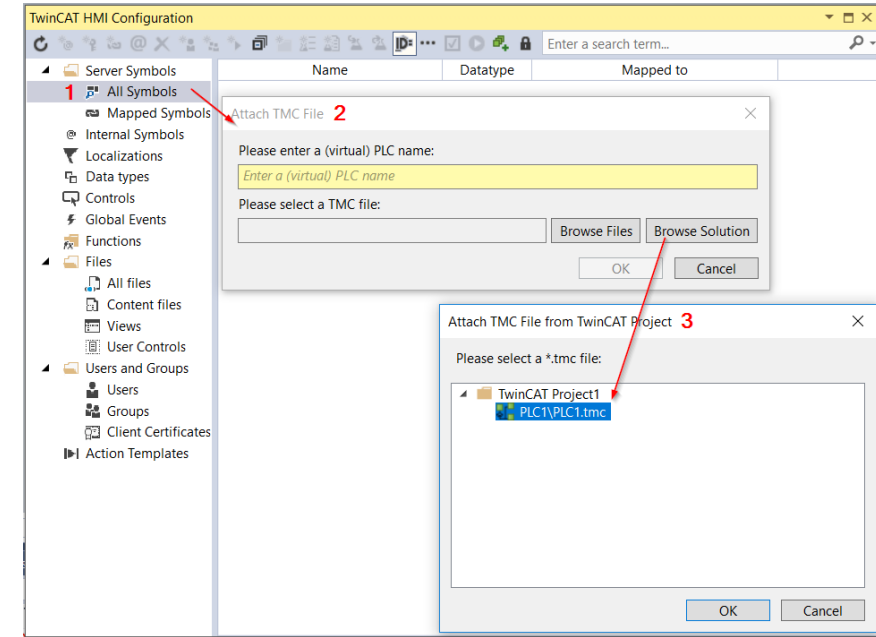
- Based on Microsoft NuGet
- Create libraries for
 - Controls
 - Extensions
- Create dependencies between packages
- Share packages internal or external
- Easier Update Management
 - Distribution of updates over NuGet
 - Version dependencies can be specified
- Industry sectors can upload industry specific packages



- Automatic generation of TcHmi projects
- Comparable to TwinCAT Automation Interface
- API to access most the engineering functions
- Program language independent – based on COM
- Use Cases:
 - Automatic HMI deployment
 - Series machine builders
 - Project generation based on PLC code
 - ...



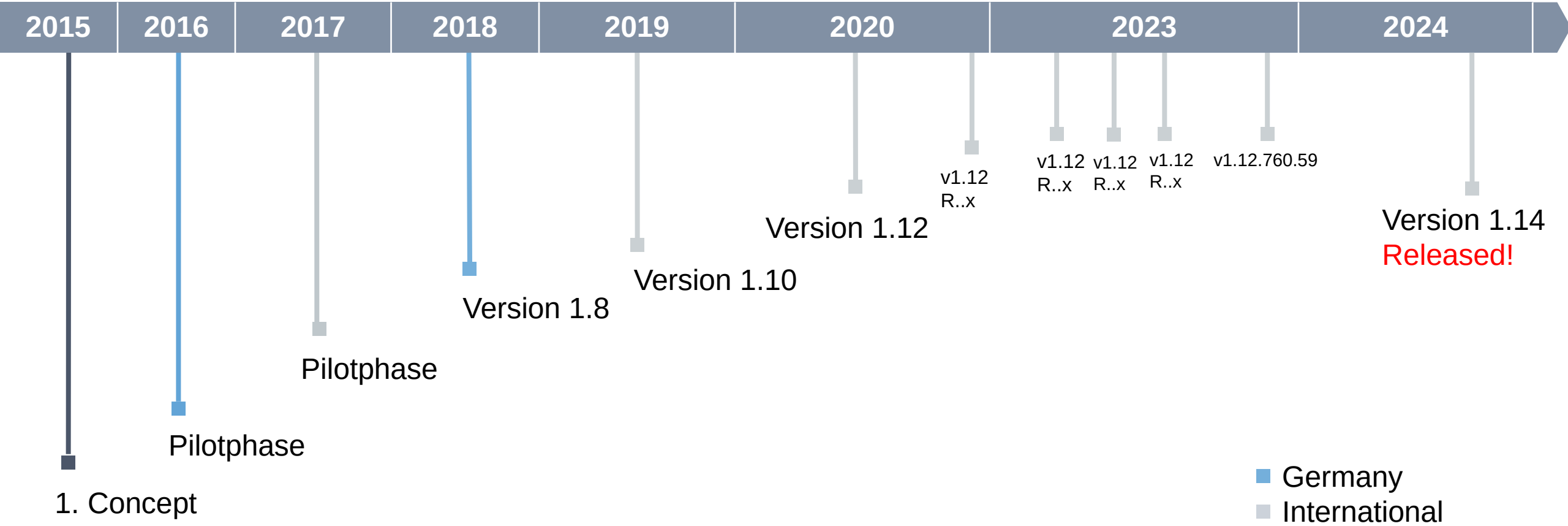
- Offline Engineering
 - TMC-Support for engineering without PLC connection
 - Load TMC-files and map variables offline
 - Switch to real PLC if connection is available
- Automatic server update
- Server for Windows CE7 and TC/BSD



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New Features



TwinCAT HMI Highlights

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- Efficient engineering
- Web-based
- HTML5, JavaScript, TypeScript
- Platform independence
- Flexible architecture
- Modular extensibility
- [Cloud Machine Interface](#)



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